

Yamaha Grizzly 550/700

Installation: Slip On System



Please Read Carefully

Read all instructions before installation. Make sure the motorcycle and exhaust system are completely cool & on level ground before installation. This is an involved installation process that may take up to 4 hours to install. You should have some mechanical knowledge and a basic set of tools. We advise that this installation be done by a qualified technician. Please consult your local motorcycle dealer. Make sure bike is on level ground and cooled down. A lift, center or rear stand will help. Check you local laws to make sure you are in compliance. HMF is not responsible if you are not.

Stock Exhaust Removal

1. Using a wire or rope, remove the stock **Exhaust To Head Exhaust Springs**.
2. Remove the **Exhaust To Frame Bolt**. (You will re-use the stock bolt and washer)
3. Make sure the stock **Exhaust To Head Pipe Gasket** is in place on the **Head Pipe** outlet, you will re-use it.

HMF Slip On Exhaust Installation

1. Mount the HMF slip-on in the same location as the stock **Exhaust**.
2. Using the stock **Bolt/Washer**, mount the HMF Slip-On in the same location of the stock Exhaust.
3. Reuse the stock **Exhaust To Head Pipe Springs** (use the rope trick to install the springs).

Optimizer Installation Instructions:

1. Remove the **Seat** and **Left Side Plastic Panel**.
2. Remove the **Connector**, lightly push the **Connector** to the **Injector**, squeeze the lock tab and pull off.
3. Plug the **Male Optimizer Connector** into the **Connector** you just removed.
4. Plug the remaining **Female Optimizer Connector** onto the Injector.
5. Make the final Optimizer pigtail connection to the battery (-) terminal.

Adding a slip on without recalibrating the EFI could lead to exhaust and or engine damage.

Failure to add an EFI recalibration box will increase exhaust temperature beyond what the exhaust body, exhaust end caps, powder coating and internal packing material were designed. Always verify any EFI changes by doing a throttle chop/plug check in all the ranges of adjustment.

*Failure of this type will not be warrantied***

Warranty Information

All HMF exhaust systems are covered by a limited warranty described on the enclosed warranty card. Mapping/Jetting and installation are the responsibility of the customer. HMF Performance exhausts are designed for closed-course competition use only.

Having trouble? We can help

If your still having trouble with your installation, visit www.HMFracing.com and contact us by e-mail, Live Chat, Forums, or by calling 866.HMF.PIPE



This exhaust, EFI Controller, air filter, jet kit is not intended for use/sale in California and does not meet California, Federal, EPA, CARB noise or emission standards for on road/highway, public, private or state land and is prohibited for use by Federal law. This exhaust, EFI Controller, air filter, jet kit is intended for use in "closed course competition off road racing use only" on machines which do not fall under the California, Federal, EPA, CARB noise or emission standards. Modifications which exceed California, Federal, EPA, CARB noise or emission standards on non "Closed course competition off road racing use only" vehicles is prohibited by Federal law. FOOTNOTE: 2006 and newer motorcycles with head/tail lights OEM from the manufacturer and every all terrain vehicle, even those intended for off road closed course competition use, are considered California, Federal, EPA CARB noise or emission controlled vehicles. Vehicle emission control information is noted in the owners manual and on the machine air box lid and exhaust muffler. Any modifications which exceed the California, Federal, EPA, and CARB noise or emission standard is prohibited by Federal LAW.